

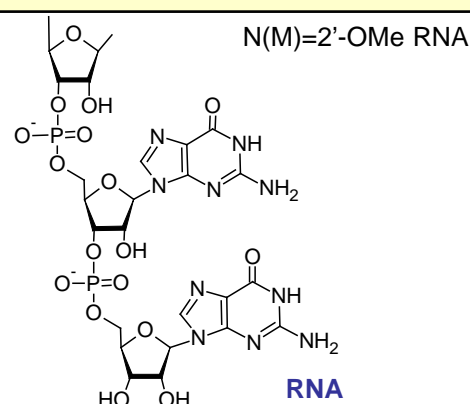
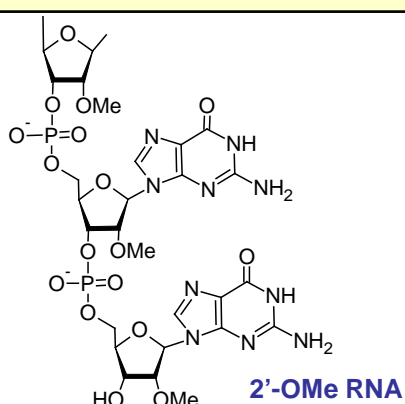
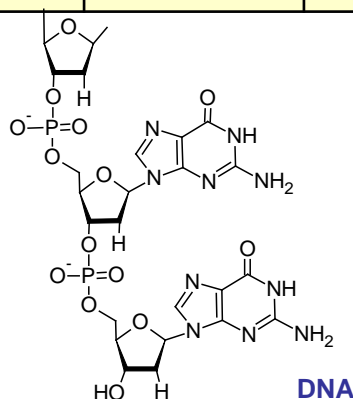
## Optimization of oligonucleotide separations on ion-exchange chromatography

P180316AE

Nucleic acid therapeutics such as antisense, siRNA and aptamers are expected to play an important role as next-generation pharmaceuticals together with antibody drugs. These drugs demand chromatographic purification and analysis that can recognize slight structural differences following synthesis. In this report, we provide useful tips for optimization of ion-exchange chromatography methods for oligonucleotides.

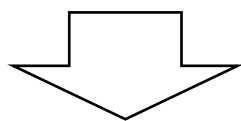
### Samples

1	Single-strand DNA	5'-TCATCACACTGAATACCAAT-3' (DNA 20 mer)
2		5'-GTCATCACACTGAATACCAAT-3' (DNA 21 mer)
3	Single-strand RNA	5'-U(M)C(M)A(M)U(M)C(M)A(M)C(M)A(M)C(M)U(M)G(M)A(M)A(M)U(M)A(M)C(M)C(M)A(M)A(M)U(M)-3' (2'-OMe RNA 20 mer)
4		5'-G(M)U(M)C(M)A(M)U(M)C(M)A(M)C(M)A(M)C(M)U(M)G(M)A(M)A(M)U(M)A(M)C(M)C(M)A(M)A(M)U(M)-3' (2'-OMe RNA 21 mer)
5		5'-UCAUCACACUGAAUACCAAU-3' (RNA 20 mer)
6		5'-GUCAUCACACUGAAUACCAAU-3' (RNA 21 mer)

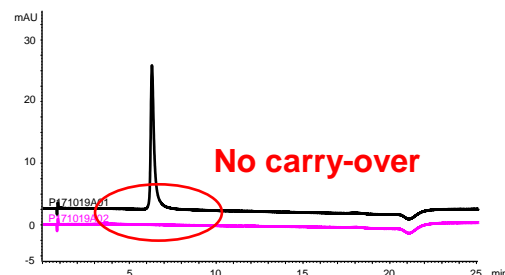
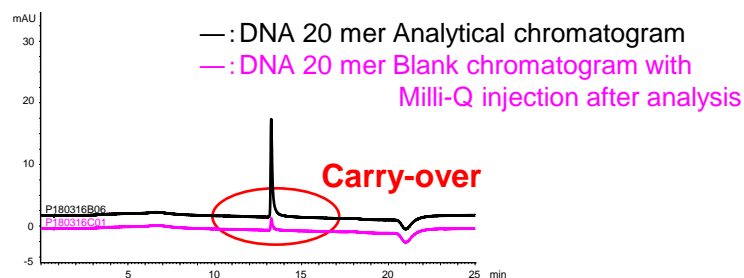


### Reducing carry-over

- A) 20 mM Tris-HCl (pH 8.1)  
 B) 20 mM Tris-HCl (pH 8.1) containing 1.0 M NaCl  
 5-70%B (0-15 min), 74%B (15-18 min), 5%B (18-33 min)  
 Initial : 50 mM NaCl



- A) 20 mM Tris-HCl (pH 8.1)  
 B) 20 mM Tris-HCl (pH 8.1) containing 1.0 M NaCl  
 40-70%B (0-15 min), 74%B (15-18 min), 40%B (18-33 min)  
 Initial : 400 mM NaCl

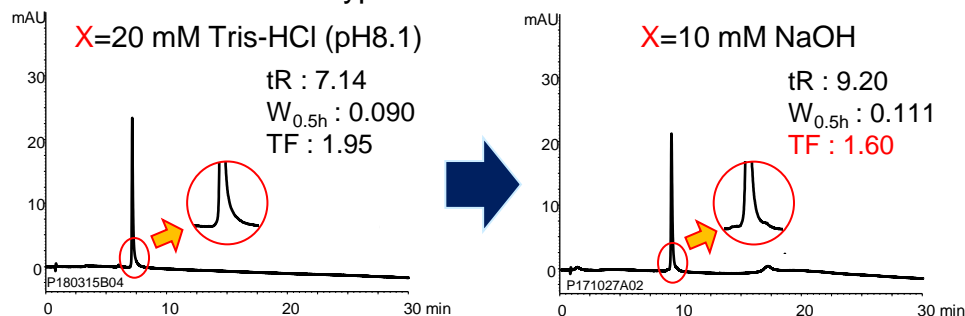


Column : BioPro IEX QF  
 5  $\mu$ m, 100 X 4.6 mm I.D.  
 Flow rate : 1.0 mL/min  
 Temperature : 25°C  
 Detection : UV at 260 nm  
 Injection : 2  $\mu$ L (10 nmol/mL)

Carry-over is observed on gradient with low initial concentration of NaCl. But good separation with virtually no carry-over can be achieved by increasing the initial concentration (e.g. 300-400 mM NaCl).

## Improving peak tailing

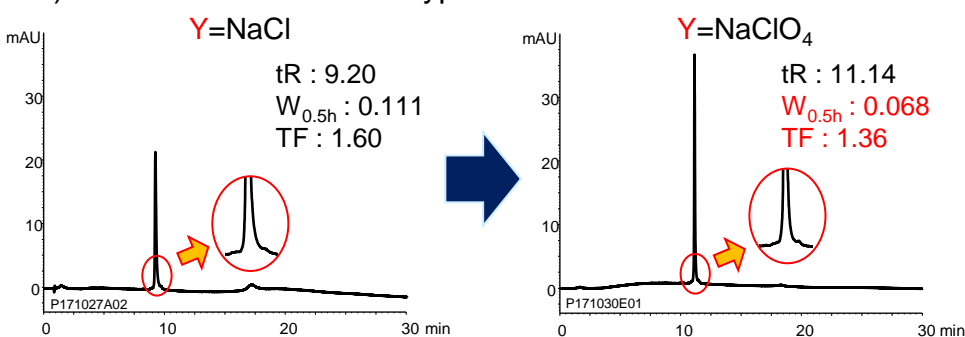
### 1) Influence of buffer type



Column : BioPro IEX QF  
 5  $\mu$ m, 100 X 4.6 mm I.D.  
 Flow rate : 1.0 mL/min  
 Temperature : 25°C  
 Detection : UV at 260 nm  
 Injection : 2  $\mu$ L (10 nmol/mL)  
 Sample : RNA 20 mer

Eluent : A) X  
 B) X containing 2.0 M NaCl  
 15-100%B (0-30 min)

### 2) Influence of counter ion type



Eluent : A) 10 mM NaOH  
 B) 10 mM NaOH containing 2.0 M Y  
 15-100%B (0-30 min) for NaCl  
 5-50%B (0-30 min) for NaClO<sub>4</sub>

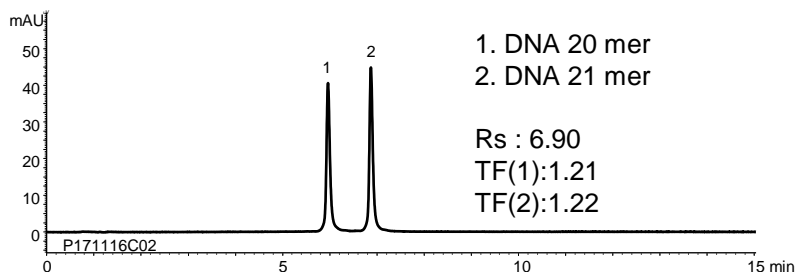
Gradient profile is adjusted because eluting strength of NaClO<sub>4</sub> is two to three times more than that of NaCl on ion exchange chromatography.

By changing the buffer from 20 mM Tris-HCl (pH 8.1) to 10 mM NaOH, tailing factor of the oligonucleotide peak was improved. In addition, changing counter ion from NaCl to NaClO<sub>4</sub> is effective.

→ It is important to optimize buffer and counter ion for excellent peak shape of oligonucleotides.

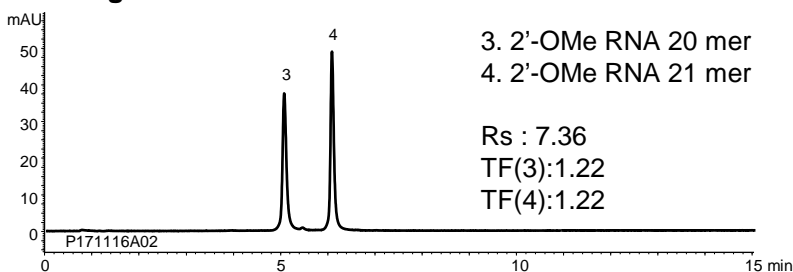
## Analysis examples with the optimized conditions

### Single-strand DNA



Column : BioPro IEX QF  
 5  $\mu$ m, 100 X 4.6 mm I.D.  
 Eluent : A) 10 mM NaOH  
 B) 10 mM NaOH containing 1.0 M NaClO<sub>4</sub>  
 25-55%B (0-15 min), 100%B (15-20 min)  
 Flow rate : 1.0 mL/min  
 Temperature : 25°C  
 Detection : UV at 260 nm  
 Injection : 4  $\mu$ L (5 nmol/mL each)

### Single-strand 2'-Ome RNA



Good separation without carry-over and peak tailing of oligonucleotides was achieved by optimization of buffer/counter ion in the mobile phase and gradient profile, and by using BioPro IEX QF, non porous anion exchange column.

### Single-strand RNA

